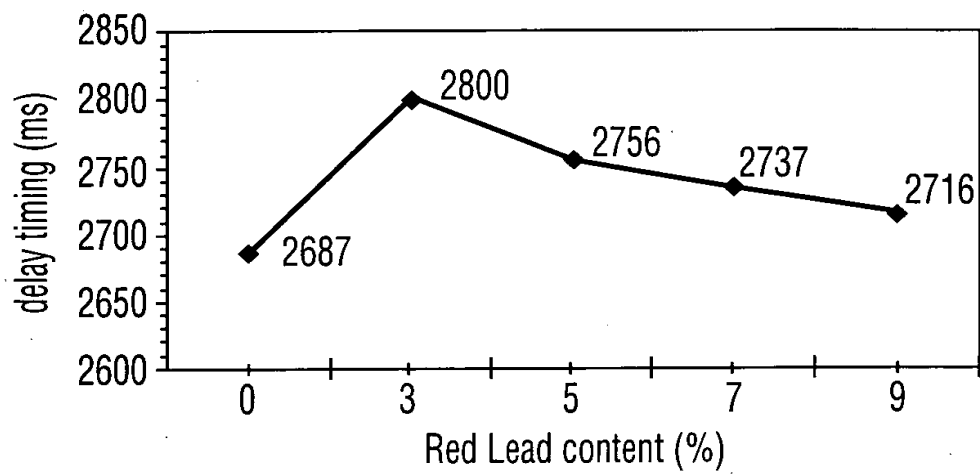
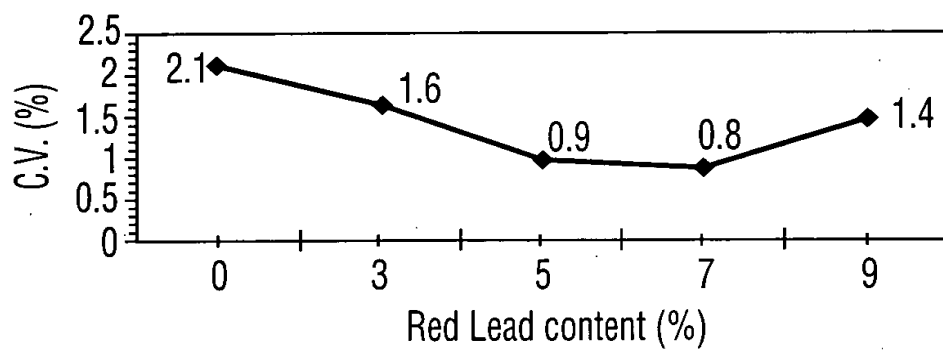


**FIG. 2**



**FIG. 3**

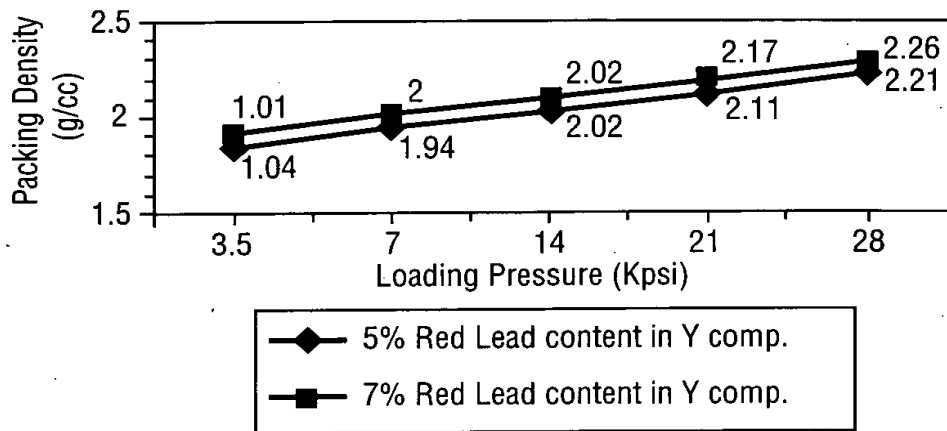


**FIG. 4**

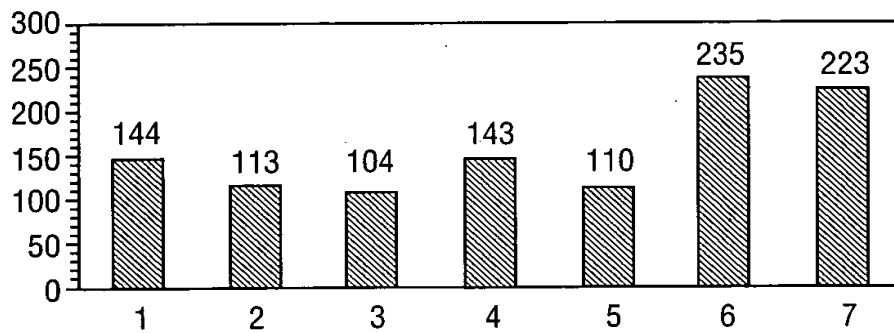
Powder Loading Pressure (KPSI)	Delay Timing (ms)
3.5	2669
7	2756
14	2718
21	2765

Powder Loading Pressure (Kpsi)	C.V. (%)
3.5	1.4
7	0.9
14	2.6
21	2.2

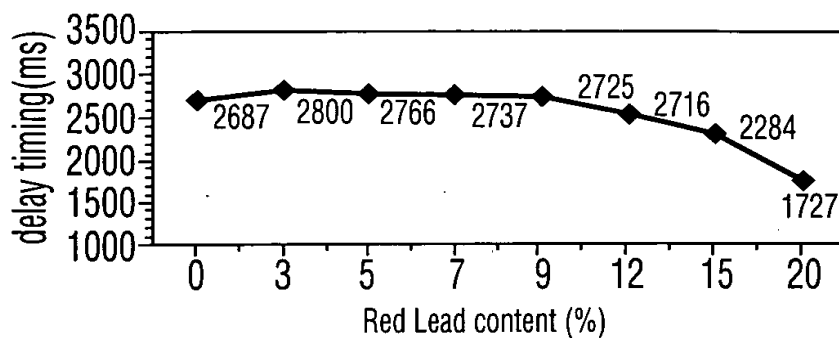
**FIG. 6**



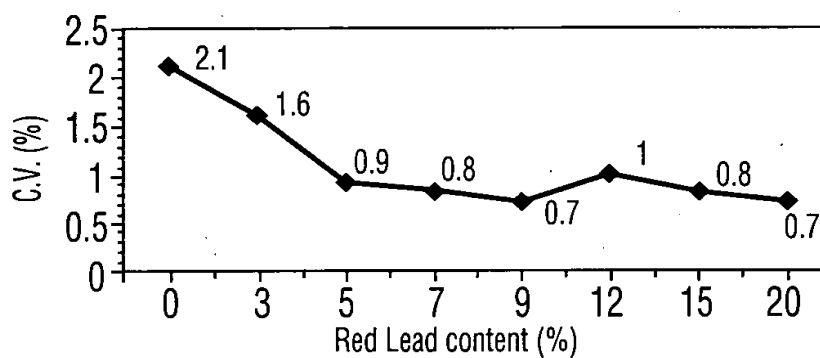
**FIG. 7**



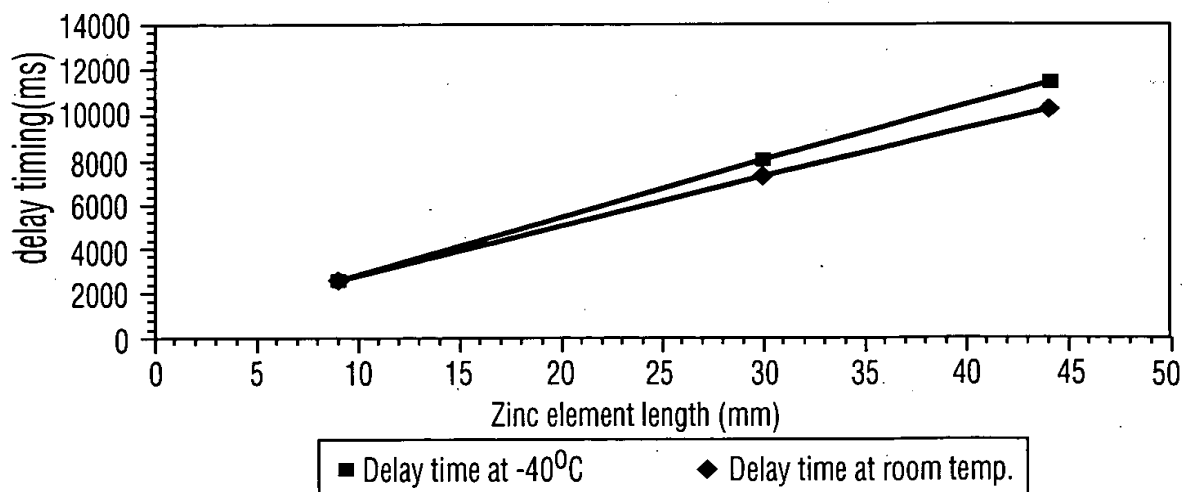
**FIG. 8**



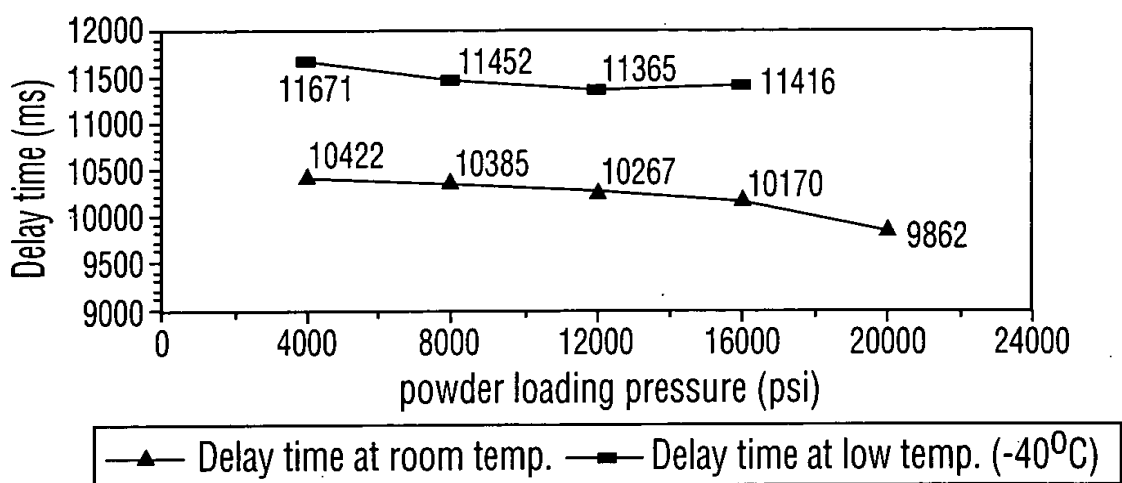
**FIG. 9**



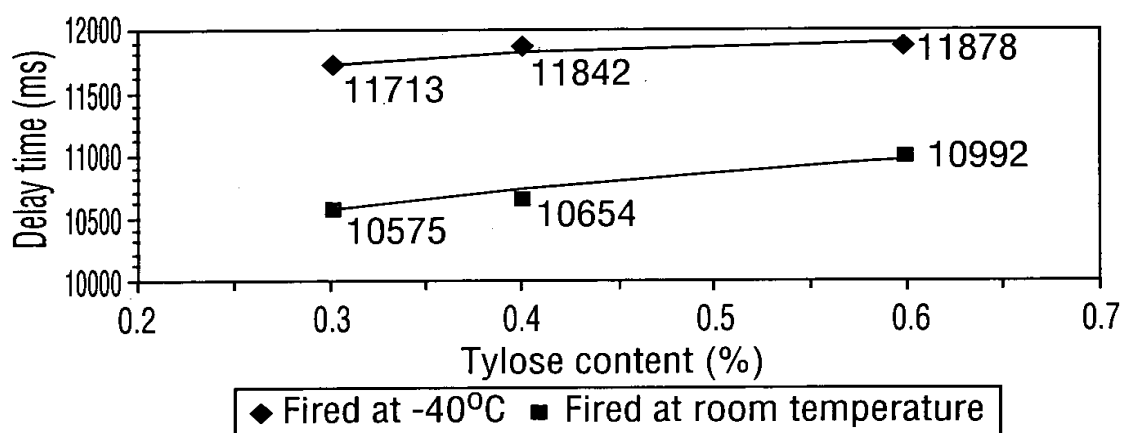
**FIG. 10**



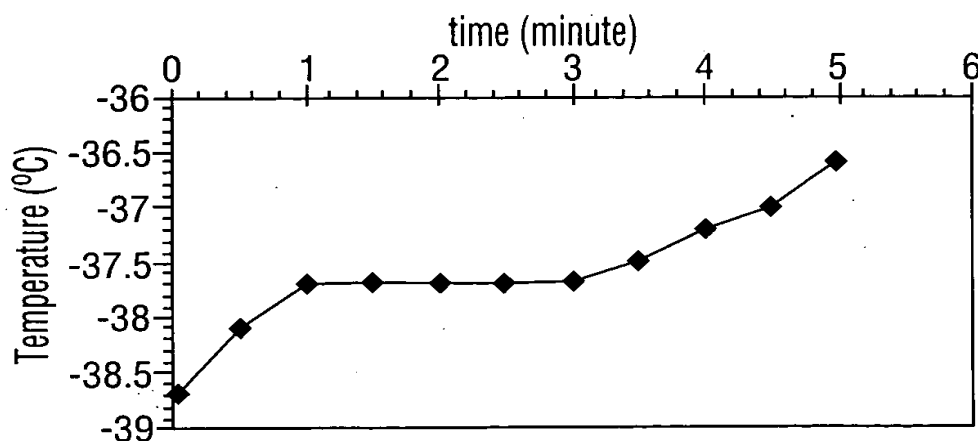
**FIG. 11**



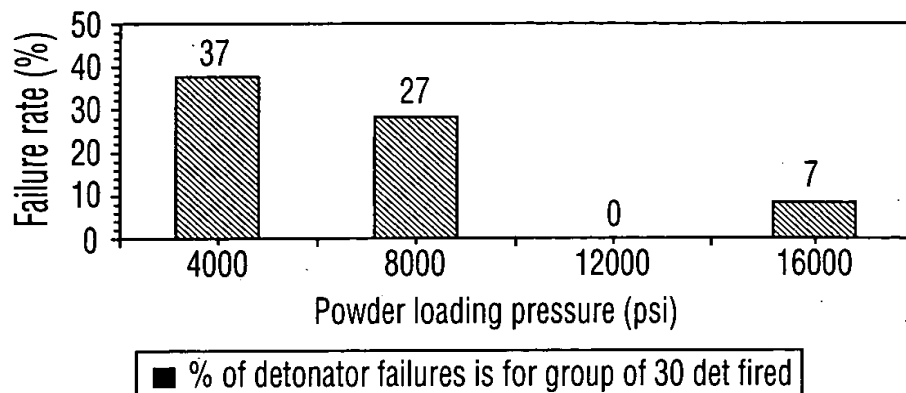
**FIG. 12**



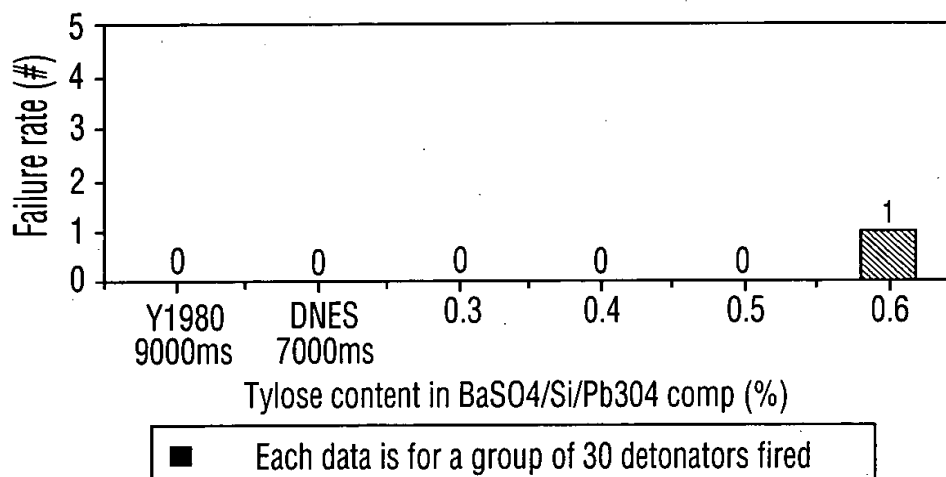
**FIG. 13**



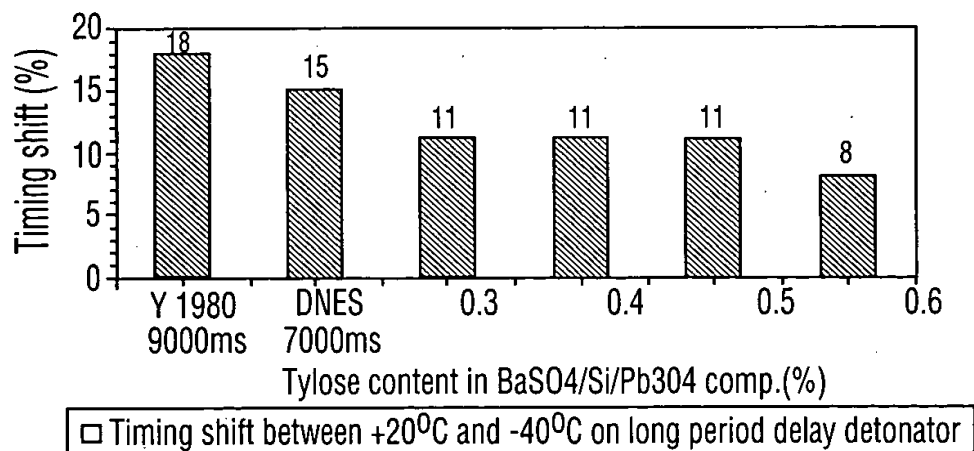
**FIG. 14**



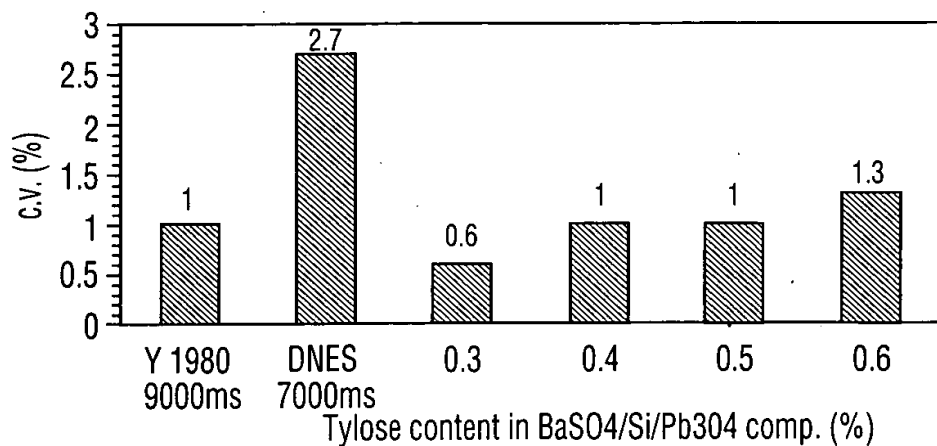
**FIG. 15**



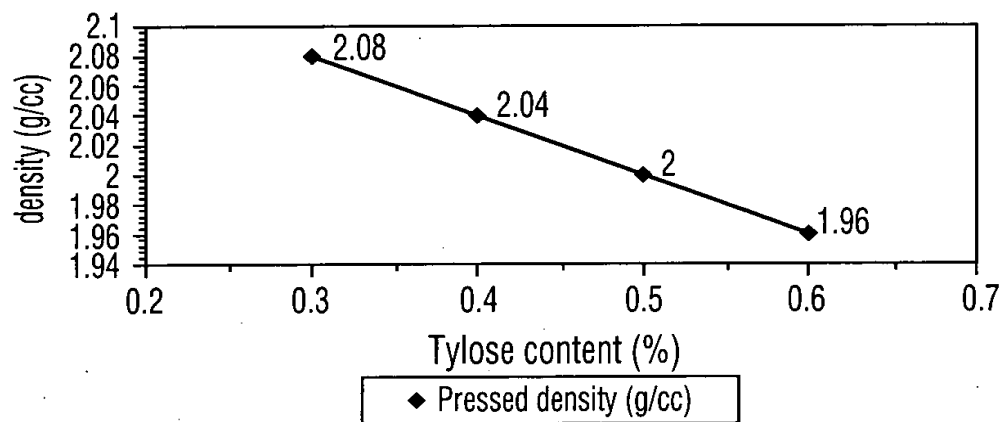
**FIG. 16**



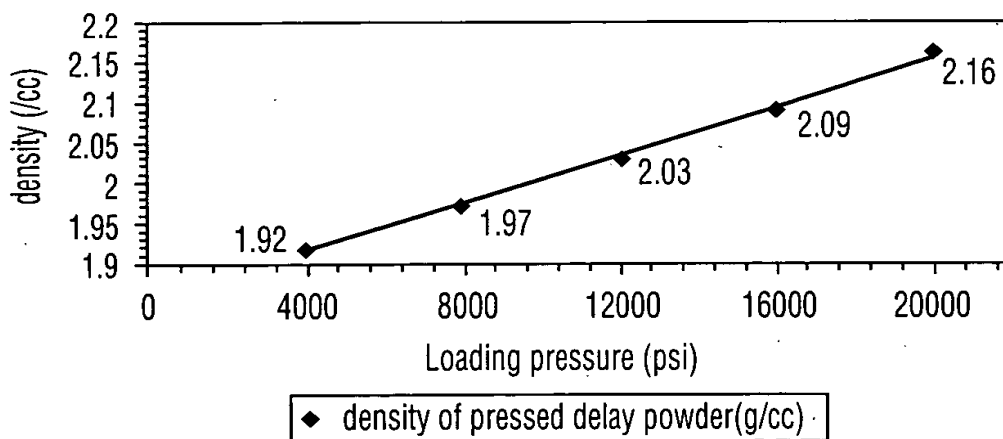
**FIG. 17**



**FIG. 18**



**FIG. 19**



**FIG. 20**